

E-ISSN: 2663-1067 P-ISSN: 2663-1075 IJHFS 2019; 1(2): 35-40 Received: 19-05-2019 Accepted: 21-06-2019

Qamar Liaqat

Department of Food Science and Technology, Faculty of Nutrition Sciences, The University of Agriculture, Peshawar, Pakistan

Said Wahab

Department of Food Science and Technology, Faculty of Nutrition Sciences, The University of Agriculture, Peshawar, Pakistan

Irfan Ullah

Department of Food Science and Technology, faculty of Nutrition Sciences, The University of Agriculture, Peshawar, Pakistan

Naeem Ullah

Department of Nutrition and Food Hygiene, School of Public Health, Jilin University, Changchun, Jilin, P.R. China

Usman Ali

Department of Agriculture, Shaheed Benazir Bhutto University Sheringal Dir (U) Khyber Pakhtunkhwa, Pakistan

Murtaza Ali

School of Food Science and Engineering, South China University of Technology, Guangzhou, P.R. China

Corresponding Author: Naeem Ullah Department of Nutrition and Food Hygiene, School of Public Health, Jilin University, Changchun, Jilin, P.R. China

Effect of different chemical preservatives on preservation of pear nectar

Qamar Liaqat, Said Wahab, Irfan Ullah, Naeem Ullah, Usman Ali and Murtaza Ali

Abstract

The study was conducted to estimate the effect of antimicrobial agents for example sodium benzoate and potassium sorbate separately and in combination with different concentration for preservation of pear nectar. The samples were packed in 250 ml transparent plastic bottles at room temperature for storage period of 90 days. The treatments were P0 (pear nectar with no preservative), P1 (pear nectar + 0.1% sodium benzoate), P2 (pear nectar + 0.1% potassium sorbate), P3 (pear nectar + 0.05% sodium benzoate), P4 (pear nectar + 0.05% potassium benzoate) and P5 (pear nectar + 0.05% sodium benzoate and 0.05% potassium sorbate). Samples of pear nectar were evaluated for total soluble solids, ascorbic acid, %acidity, pH, reducing and non-reducing sugar and sensory evaluation (color, flavor, taste and overall acceptability). pH decrease from 4.03 to 3.60, total soluble solids increase 14.90 to 16.03, % acidity 0.93 to 1.02,ascorbic acid decrease 7.04 to 5.15, reducing sugar increase 18.03 to 18.28, nonreducing sugar decrease 3.88 to 3.40, color decrease 8.10 to 5.57, flavor 8.20 to 5.75, taste 8.10 to 5.60 and overall acceptability decreased 7.18 to 5.02 during period of storage. The results shows that storage period and treatments had significant effect (p<0.05) on phsico chemical and sensory evaluation of pear nectar. The nectar sample P5 was found best followed by P1, while P0 show the poor results.

Keywords: Nectar, preservation, sodium benzoate, sorbate

Introduction

The pear (*Pyrus pyrifolia*) is a tree and shrub specie of genus Pyrus in the family Rosaceae. The pear is cultivated all over the world and mostly produced in temperate zone (Shakir *et al.*, 2009) ^[34], pear has low caloric level and very delicious to eat, it is liked by the consumer. It has a low content of protein and lipids and is rich in sugar (Sensor *et al.*, 1999) ^[33]. The total area under cultivation of pear in Pakistan is 2.4 thousand hectares which include 0.1 Punjab, 1.8 KPK, 0.2 thousand hectares Baluchistan while the total production in Pakistan is 19.0 thousand tones which includes 0.1 Punjab, 18.4 KPK, 0.5 thousand tons Baluchistan (Agriculture Statistics of Pakistan, 2011-2012). Pear help in producing 242 KJ energy, 15.46g carbohydrates, 3.1g dietary fibers, 0.38g protein, 119mg potassium, 4.2mg vitamin C, 9mg calcium, 0.17mg iron, 7mg magnesium, 11mg phosphorus, 0.157mg niacin(vit B3), 0.028mg vitamin B6, 0.012mg thiamine and 0.025mg riboflavin (Vit.B2) per 100g to our body (USDA Nutrient database 2009) ^[38].

The shelf life of fruits is not prolong so fruit based products are processed to make sure the availability in off season. Chemical preservatives such as sodium benzoate and potassium sorbate have been used in food products to enhance their shelf life (Mishra *et al.*, 2011)^[27]. Use of chemical additives in food preservation has low cost as well either to be used into the products. Due to greater solubility in water, the salts of sorbic acid are mostly used in food. Sorbate act as a primary inhibitor against yeast and molds while the activity against bacteria is not wide-ranging and appears to be selective, overall sorbates are the safest food preservatives for juice and nectar preservation (Shew *et al.*, 1995)^[37].

Materials and Methods

Sound and healthy pear of proper size and optimum maturity were collected from Azad Jammu and Kashmir and brought to the laboratory of Food Science and Technology, The University of Agriculture Peshawar Pakistan.

Preparation of samples

After washing and cutting grinder were used to extract pulp from the fruit.

And the nectar was prepared by using this extracted pulp. Pear nectar samples were prepared by the addition of water and sugar.

Treatments

 P_0 = Pear nectar without preservatives P_1 = Pear nectar + 0.1% sodium benzoate P_2 = Pear nectar + 0.1% potassium sorbate P_3 = Pear nectar + 0.05% sodium benzoate

 $P_4 = Pear nectar + 0.05\%$ potassium sorbate

 $P_5 = Pear nectar + 0.05\%$ sodium benzoate + 0.05 potassium sorbate

Storage

To evaluate the physic-chemical properties and organoleptic evaluation the prepared nectar samples were packed in 250ml plastic bottles and stored at ambient temperature for 90 days and the samples were evaluated after each 15 day of interval during through the storage period.

Product Analysis

Physico-chemical Analysis

Total soluble solids, Titratable acidity, pH, Ascorbic acid, Reducing sugar and Non-reducing sugar was determined by the standard method of AOAC (2012)^[2].

Sensory Evaluation

Organoleptic evaluation (color, taste, texture and overall acceptability) were evaluated by a panel of selected panel using 9-point hedonic scale of Larmond (1977).

Statistical Analysis

All the analyses were performed in triplicate and the results were calculated statistically by simple CRD two way analyses as recommended by (Steel and Torrie. 1998).

Results and Discussions

Pear nectar was packed in 250ml plastic bottles and analyzed for TSS in storage period of 90 days. The highest TSS mean value for treatment was noted in sample P0 (15.87° brix) followed by P4 (15.78° brix), while lowest mean value was noted in sample P5 (15.24° brix) followed by P1 (15.33° brix). During the storage period the highest increase was noted in sample P0 (11.74%) followed by P4 (10.40%) and lowest increase was observed in sample P5 (4.90%) followed by P2 (5.37%). TSS may be increase during storage due to the conversion of sucrose into (glucose + fructose). The results of TSS closely related to the findings of Ayub *et al.* (2010) they founded increase in TSS value from (16.5 to 17.40brix.

Pear nectar was packed in 250ml plastic bottles and analyzed for acidity in storage period of 90 days. Table.2 shows the statistical data of mean value of % acidity which was significantly (p<0.05) increased from 0.93 – 1.02 during storage period. Pear nectar sample P4 showed the highest mean value of % acidity (1.04) which was followed by P2 (0.99), whereas, pear nectar sample P5 (0.93) observed lowest mean value followed by P1 (0.95). Maximum increase was noted in P0 (17.78%) followed by P4 (11.22%) and minimum acidity value recorded in P5 (6.67%) followed by P1 (7.69%). The results of current research work similar to the findings of Cecilia and Maia (2002) ^[7] they found increase in % acidity caused by acidic compound formation and oxidation of reducing sugar in apple juice during storage temperature, increased in acidity may be caused due to oxidation of reducing sugar into pectinic acid (Iqbal *et al.* 2001)^[19].

Pear nectar was packed in 250ml plastic bottles and analyzed for ascorbic acid in storage period of 90 days. Table.3 showed that ascorbic acid mean value significantly (p<0.05) minimized from 7.04 to 5.15 mg/100g, whereas maximum value of ascorbic acid for treatments was obtained in P5 (6.48) which was followed by P1 (6.41) mg/100g, however minimum value of mean was calculated in P0 (5.44) mg/100g followed by P4 (5.55) mg/100g. P0 (38.83%) showed the highest decrease followed by P4 (34.56%) and lowest decline was observed in P5 (16.90%) followed by P1 (19.68%). Ayub *et al.* (2010) deliberated that during storage period minimum loss of ascorbic acid had occurred by the addition of sodium benzoate and potassium sorbate.

Pear nectar was packed in 250ml plastic bottles and analyzed for pH in storage period of 90 days. The decreasing mean of pH presented in Table-4 which showed decline significantly (p<0.05) from 4.03 to 3.60 during storage where P5 (3.89) followed by P2 (3.87) found as highest mean value of pH and sample P0 (3.64) followed by P4 (3.75) observed as lowest mean. Results revealed that highest decrease was recorded in nectar sample P0 (18.85%) followed by P4 (12.0%) while lowest decrease was recorded in sample P5 (6.93%) followed by P1 (7.46%).

pH of the sample might be decreased due to the conversion of pectin into organic acid or also due to minimum increment in acidity during the storage period. Previously Imran *et al.* (2000)^[20] stated that declined in pH value may be due to the conversion of pectin into organic acid.

Pear nectar was packed in 250ml plastic bottles and analyzed for reducing sugar in storage period of 90 days. The results of current research work revealed that the reducing sugar value increased from 18.03 to 18.28 during the storage period Table-V and the highest mean value observed in sample P0 (18.25) followed by P4 (18.19) while least mean value was noticed in sample P1 (18.10) followed by P5 (18.11). Results shows that highest increase was found in P0 (2.05%) followed by P4 (1.50%) while least increased in pear nectar sample P5 (1.05%) followed by P1 (1.11%). Kinh *et al.* (2001)^[21] stated in their research work that breakdown of sucrose into (glucose + fructose) may be caused increment in reducing sugar in the presence of acidity.

Pear nectar was packed in 250ml plastic bottles and analyzed for non-reducing sugar in storage period of 90 days. Results shows that non-reducing sugar was calculated highest mean value in nectar sample P1 (3.74) followed by P0 (3.72) whereas least value found in P3 (3.51) followed by P4 (3.53). The highest decrease noticed in sample P0 (14.07%) followed by P4 (13.16%) while lowest in sample P5 (9.87%) followed by P1 (10.89%). The results of nonreducing sugar value related to the findings of Hussain et al. (2010) they revealed that non-reducing sugar value from (6.99 to 6.57). The decline in non-reducing sugar value may be due to the conversion of non-reducing sugar in to glucose and fructose Sandi et al. (2004)^[31] similarly Ali (1965)^[3] reported that during the storage period increase in reducing sugar may be responsible due to the conversion of nonreducing sugar into reducing sugar.

Sensory Evaluation

The pear nectar samples were evaluated for sensory evaluation (color, flavor, taste and overall acceptability) in the presence of panel judges they scored 9-1 extremely like and dislike by pre described method of Larmond (1977).

The results of panel judge represented that the maximum mean value was observed P1 (7.27) followed by P5 (7.09), while minimum mean value noted in sample P0 (5.93) followed by P4 (6.07) whereas the highest decline in color score was found in nectar sample P0 (44.44%) followed by P4 (40%) awhile least score noticed P5 (22.22%) followed by P1 (24.39%). Previous work revealed that due to the presence of oxygen and non-enzymatic browning responsible in color degradation Brendor et al. (1985)^[4]. During the storage period the flavor of samples decreased from 8.2 to 5.75 significantly (p < 0.05) which represented in Table-VIII. The highest mean value for the pear nectar sample was noted in P5 (7.57) followed by P2 (7.37), and lowest was found in P0 (6.13) followed by P4 (6.56). The highest decrease was noticed in sample P0 (43.75%) followed by P4 (33.75%) while lowest decrease was found in sample P5 (22.35%) followed by P1 (25.61%). Previously Navarro et al. (1981) studied in their research work Valencia orange concentrates (60 0Brix) stored at 0-9.0 and 18 0C to find out the adequate conditions for bulk storage at 0oC and revealed that flavor of the product lose during the storage. Similarly Ayub et al. (2005) also stated that decline in flavor (5.04 to 3.14) during storage of guava slice.

The mean score for taste was significantly (p < 0.05) decreased from 8.10 to 5.60 with the passage of time (Table-IX). The highest mean value was noted in sample P1 (7.50) followed by P3 (7.21) and lowest was found in sample P0 (6.11) followed by P 2 (6.21). The highest decline in score was noticed in sample P0 (43.75%) followed by P4 (35.37%) while lowest decrease was recorded in sample P5 (22.50%) followed by P1 (24.71%). The results of this research work closely related to the findings of Marcy *et al.* (1984) ^[25] they reported that effect of storage temperature and time on quality of orange juice stored at 12.2, 6.6, 1.1 and 4.4 0C and also increased in acidity responsible for the degradation of taste.

During storage period the maximum mean value was calculated in sample P5 (7.93) followed by P1 (6.54) and minimum mean value was recorded in sample P0 (5.51) followed by P4 (5.61). The highest decrease was noted in sample P0 (45.71%) followed by P4 (4.84%) while lowest decrease was noticed in sample P5 (15.06%) followed by P1 (20.83%). Rosario (1996) ^[30] studied in his research work with the passage of time and the presence of temperature responsible in breakdown of quality of any fruit which results in decline in overall acceptability similar study was found by Kinh *et al.* (2001) ^[21] they preserved apple pulp with the addition of potassium metabisulphite.

Table 1: Effect of sodium benzoate and potassium sorbate on TSS of pear nectar during storage.

Treatmonte			Stora	age Interva	als			0/ Inchange	Moone	
1 reatments	0	15	30	45	60	75	90	% increase	wreams	
Ро	14.90	15.33	15.58	15.92	16.26	16.48	16.65	11.740	15.871	
P1	14.90	15.10	15.22	15.32	15.45	15.60	15.70	5.373	15.333	
P2	14.88	15.15	15.30	15.42	15.54	15.66	15.78	6.055	15.390	
P3	14.90	15.22	15.35	15.55	15.68	15.82	15.95	7.052	15.501	
P4	14.90	15.32	15.57	15.82	16.08	16.32	16.45	10.402	15.783	
P5	14.90	15.0	15.10	15.20	15.35	15.50	15.63	4.903	15.240	
Means	14.90	15.19	15.35	15.54	15.73	15.90	16.03		18.621	

Table 2: Effect of sodium benzoate and potassium sorbate on percent acidity of pear nectar during storage.

Treatments			Stora	ge Inter	vals			0/ Increase	Maana
Treatments	0	15	30	45	60	75	90	% increase	wreams
Ро	0.90	0.93	0.96	0.98	1.01	1.04	1.06	17.782	0.980
P1	0.91	0.93	0.94	0.95	0.96	0.97	0.98	7.691	0.952
P2	0.94	0.96	0.98	1.0	1.01	1.02	1.03	9.575	0.991
P3	0.93	0.95	0.97	0.98	0.99	1.0	1.01	8.603	0.980
P4	0.98	1.0	1.02	1.04	1.06	1.08	1.09	11.220	1.045
P5	0.90	0.91	0.92	0.93	0.94	0.95	0.96	6.675	0.936
Means	0.93	0.95	0.97	0.98	1.00	1.01	1.02		1.170

Table 3: Effect of sodium benzoate and potassium sorbate on ascorbic acid contents of pear nectar during storage.

Treatments			Sto	orage Ir	nterval			0/ Deemoore	Moong	
1 reatments	0	15	30	45	60	75	90	% Decrease	Ivreans	
Ро	7.03	6.35	5.70	5.30	4.90	4.50	4.30	38.832	5.443	
P1	7.06	6.95	6.65	6.45	6.20	5.90	5.67	19.681	6.412	
P2	7.06	6.75	6.40	6.05	5.90	5.65	5.30	24.920	6.160	
P3	7.04	6.70	6.40	5.90	5.65	5.30	5.20	26.135	6.033	
P4	7.03	6.35	5.80	5.30	5.0	4.80	4.60	34.560	5.558	
P5	7.04	6.80	6.65	6.51	6.32	6.20 S	5.85	16.901	6.480	
Means	7.04	6.65	6.27	5.92	5.66	5.39	5.15		7.210	

Table 4: Effect of sodium benzoate and potassium sorbate on pH of pear nectar during storage.

Tractmonto			S	torage I	nterval	S		0/ Deemoore	Moon	
1 reatments	0	15	30	45	60	75	90	% Decrease	wiean	
Ро	4.03	3.91	3.75	3.62	3.5	3.38	3.27	18.850	3.640	
P1	4.02	3.95	3.91	3.86	3.82	3.77	3.72	7.462	3.861	
P2	4.04	3.97	3.93	3.87	3.83	3.76	3.69	8.665	3.871	
P3	4.02	3.95	3.89	3.84	3.79	3.71	3.65	9.203	3.840	
P4	4.0	3.91	3.82	3.74	3.66	3.58	3.52	12.002	3.75	
P5	4.04	3.99	3.95	3.88	3.84	3.80	3.76	6.934	3.890	
Mean	4.03	3.95	3.88	3.80	3.74	3.67	3.60		4.576	

Table 5: Effect of sodium benzoate and potassium sorbate on reducing sugar of pear nectar during storage

			Stor	age Inte	rvals				
Treatments	0	15	30	45	60	75	90	% Increase	Means
Ро	18.06	18.13	18.20	18.25	18.31	18.36	18.43	2.051	18.251
P1	18.0	18.04	18.07	18.11	18.14	18.17	18.20	1.113	18.102
P2	18.02	18.06	18.10	18.14	18.17	18.20	18.25	1.280	18.130
P3	18.03	18.06	18.08	18.12	18.18	18.22	18.27	1.334	18.143
P4	18.05	18.10	18.16	18.20	18.24	18.29	18.32	1.503	18.190
P5	18.01	18.05	18.08	18.12	18.15	18.18	18.20	1.050	18.110
Means	18.03	18.07	18.12	18.16	18.20	18.24	18.28		21.790

Table 6: Effect of sodium benzoate and potassium sorbate on non-reducing sugar of pear nectar during storage.

Treatments			Stor	age Inte	ervals			9/ Deemoore	Moone	
Treatments	0	15	30	45	60	75	90	76 Decrease	wreams	
Ро	3.98	3.90	3.82	3.74	3.63	3.54	3.42	14.071	3.720	
P1	3.95	3.90	3.83	3.74	3.66	3.58	3.52	10.890	3.741	
P2	3.90	3.83	3.75	3.66	3.57	3.50	3.46	11.285	3.671	
P3	3.76	3.67	3.57	3.49	3.42	3.36	3.29	12.503	3.510	
P4	3.80	3.67	3.60	3.53	3.46`	3.38	3.30	13.160	3.530	
P5	3.75	3.68	3.61	3.54	3.48	3.43	3.38	9.873	3.550	
Means	3.88	3.79	3.71	3.63	3.55	3.47	3.40		3.632	

Fable	7:	Effect	of so	dium	benzoate	and	l potass	ium sor	bate o	n col	lor of	pear	nectar	during	storage.
--------------	----	--------	-------	------	----------	-----	----------	---------	--------	-------	--------	------	--------	--------	----------

Tractmonto			Stora	ige Inte			0/ Deemoore	Moons	
Treatments	0	15	30	45	60	75	90	% Decrease	wreams
Ро	8.1	7.1	6.2	5.6	5.2	4.8	4.5	44.44	5.93
P1	8.2	7.9	7.6	7.3	7.0	6.7	6.2	24.39	7.27
P2	8.1	7.6	7.3	7.0	6.7	6.3	6.0	25.93	7.00
P3	8.1	7.4	6.8	6.4	6.2	5.9	5.6	30.86	6.63
P4	8.0	7.0	6.4	5.9	5.4	5.0	4.8	40.00	6.07
P5	8.1	7.7	7.4	6.9	6.6	6.6	6.3	22.22	7.09
Means	8.10	7.45	6.95	6.52	6.18	5.88	5.57		7.99

Table 8: Effect of sodium benzoate and potassium sorbate on flavor of pear nectar during storage

Tractmonto			Stora	nge Inte	rvals			0/ Deemoore	Moons	
1 reatments	0	15	30	45	60	75	90	% Decrease	wreams	
Ро	8.0	7.3	6.6	6.0	5.5	5.0	4.5	43.75	6.13	
P1	8.2	8.0	7.7	7.3	6.9	6.5	6.1	25.61	7.24	
P2	8.4	8.1	7.8	7.4	7.0	6.7	6.2	26.19	7.37	
P3	8.1	7.6	7.0	6.5	6.3	6.1	5.8	28.40	6.77	
P4	8.0	7.5	7.0	6.5	6.0	5.6	5.3	33.75	6.56	
P5	8.5	8.2	7.9	7.6	7.3	6.9	6.6	22.35	7.57	
Means	8.20	7.78	7.33	6.88	6.50	6.13	5.75		8.32	

Table 9: Effect of sodium benzoate and potassium sorbate on taste of pear nectar during storage.

			Stora	ge Inte					
Treatment s	0	15	30	45	60	75	90	% Decrease	Mean s
Ро	8.0	7.2	6.6	6	5.5	5.0	4.5	43.75	6.11
P1	8.5	8.2	7.9	7.5	7.2	6.8	6.4	24.71	7.50
P2	7.5	7.0	6.5	6.0	5.8	5.5	5.2	30.67	6.21
P3	8.4	7.9	7.5	7.3	6.9	6.5	6.0	28.57	7.21
P4	8.2	7.5	7.0	6.4	5.7	5.5	5.3	35.37	6.51
P5	8.0	7.6	7.4	6.8	6.6	6.4	6.2	22.50	7.00
Means	8.10	7.57	7.15	6.67	6.28	5.95	5.60		8.11

Turation			Stora	ge Inte		0/ Decrease	Moon c			
1 reatments	0	15	30	45	60	75	90	% Decrease	Mean's	
Ро	7.0	6.5	6.0	5.6	5.1	4.6	3.8	45.71	5.51	
P1	7.2	7.0	6.8	6.6	6.5	6.0	5.7	20.83	6.54	
P2	7.3	6.8	6.4	6.15	5.9	5.6	5.2	28.76	6.19	
P3	7.2	6.6	6.4	5.7	5.5	5.2	5.0	30.55	5.94	
P4	7.1	6.5	6.2	5.7	5.1	4.5	4.2	40.84	5.61	
P5	7.3	7.1	6.9	6.7	6.5	6.3	6.2	15.06	6.71	
Means	7 18	675	645	6.08	5 77	5 37	5.02		7 30	

Table 10: Effect of sodium benzoate and potassium sorbate on overall acceptability of pear nectar during storage.

Conclusion

In this research work pear nectar was preserved with chemical preservatives as sodium benzoate, and potassium sorbate, stored in 250ml plastic bottles at ambient temperature for three months of storage time. The parameters studied were ascorbic acid, pH, TSS, %acidity, reducing sugar, non-reducing sugar and organoleptic evaluation (color, flavor, taste and overall acceptability). Sample P5 (0.05% potassium sorbate + 0.05% sodium benzoate) and P1 (0.1% sodium benzoate) were found the best, while P0 (peach nectar without preservative) showed poor results below the scale of sensory acceptability.

References

- Agricultural Statistic of Pakistan. Govt. of Pakistan. Agriculture, Food security and research, Economic Wing, Islamabad, 2012, 96.
- AOAC. Official methods of analysis association of official and analytical chemists 13t Edi. Washington, D.C, 2012.
- Ali M. Canning of fruits and vegetables and their juices. Effect of canning quality of juices from different varieties of oranges. M.Sc. Agri. Thesis Agri. Univ. Faislabad, 1965.
- Brenndor Kennedy, Oswin CO, Trin DS, Mrema GC, Werek C. Bobby solar driers. Their role in post-harvest processing. Common wealth sci. Council, 1985, 78-83.
- 5. Brian AF, Cameron AG. Food Sci. Nutri. and Health. 1995; (5):266-284.
- 6. Calouro F, Jordao P, Duarte L. Characterization of the mineral composition of s pear of the Portuguese cultivar Rocha. Internet. J Horti. 2006; (800):10.
- 7. Cecilia E, Maia GA. Storage stability of cashew apple juice preserved by hot fill and aseptic process. Dept. of Food Tech. Univ. of Ceara, Brazil CEP. 2002; 60:110-111.
- 8. Carneiro. Rheological behavior of functional sugar-free guava preserves and effect of the addition of salts. J Food Sci. and Tech. 2013; 31:404-412.
- Dock L, Floros JD, Linton RH. Heat inactivation of *Escherichia coli* in apple cider containing malic acid, sodium benzoate, and potassium sorbate. J Food Prot. 2000; 63:1026-1031.
- Fang CQ, Lin SH. Present situation and development counter-measure of pear production in China. J China Fruit Tree. 2003; (1):47-50.
- FOA/US. Food and Agri. Organization of UN. Eco. and Social Dept. The Statistical Division, 2008. foastat.fao.org/site/567.
- 12. Gillani SN. Dev. of mango squash from four different cultivars of mango. M.Sc Thesis. Dept. of Food Sci. and Tech. NWFP. Agri. Univ. Pesh, 2002, 511-516.
- 13. Gabas AL, Cabral RAF. Telis-Romero J, Telis VRN,

Finzer JRD. Effect of apparent viscosity on fluidized bed drying process parameters of guava pulp. J Food Eng. 2007; 80:1096-1106.

- 14. Gouws PA, Keyser M, Müller IA, Cilliers FP, Nel W. Ultraviolet radiation as a non-thermal treatment for the inactivation of microorganisms in fruit juice. Innovative Food Sci. and Eng. Tech. 2008; 9:348-354.
- 15. Hudina M, Tampar F. Sugar and organic acids contents of European (*Pyrus communis*) and Asian (*Pyrus serotina* Rehd.) pear cultivars. J Acta Alimentaria Akademiaikiado. 2000; (29):217-230.
- Hassan LG, Usman BB, Kamba AS, Hassan SW. Protein and amino acid composition of hastala pasta squasch. J. Food Nigeria. 2009; (10):295-299.
- 17. Hudina M, Stamper F. The correlation of the pear (*Pyrus communis* L.) yield, quality to the foliar nutrition and water regime. J Acta Agri. Slovenica. 2005, 85-200.
- Hashmi AA, Safiullah. Agri. and Food Security, Northern Areas Strategy for Sustainable Development. IUCN Pak. Programme, 2003, 92-93.
- 19. Iqbal S, Yasmin A, Waduad S, Shah WH. Production, storage, packaging and quality evaluation of guava nectar. Pak. J of food Sci. 2001; 11(1):33-36.
- Imran A, Rafiullah K, Muhammad A. Effect of added sugar at various concentration on the storage stability of guava pulp. Department of Food Sci. and Tech. NWFP Agri. Uni, Pesh, Pak. Sarhad. J Agri. 2000; 16(1):89-93.
- 21. Kinh Shearer AE, Dunne CP, Hoover DG. Preparation and preservation of guava pulp with chemical preservatives, and mild heat. J of Food Prot. 2001; 28(6):111-114.
- 22. Khan NR. Photochemical changes in packed orange juice during storage. M.Sc. Thesis. Dept. Food Sci. and Tech. NWFP Agri. Univ. Pesh, 1987.
- 23. Lyne RE, Quamme HA. Study of different varieties of pear. J Advances in Fruit Breeding, 1975, 38-70.
- 24. Mahammad MU, Kamba AS, Abubakar L, Bagna EA. Nutritional composition of pear fruits (*Pyrus* communis). African J Food Sci. and Tech. 2010; 1(3):76-81.
- 25. Marcy JE, Graunlich TR, Crandall PG, Marshall MR. Factors affecting storage of orange concentrates. J Food. Sci. 1984; 49(6):551-555.
- Menezes CC, Borges SV, Ferrua FQ, Vilela CP, Carneiro JDS. Influence of packaging and potassium sorbate on the physical, physicochemical and microbiological alterations of guava preserves. J Food Sci. 2011; 5(12):156-168.
- 27. Mishra B, Gautam S, Sharma A. Shelf life extension of sugarcane juice using preservatives and gamma radiation processing. J Food Sci. 2011; 76(8):573-578

- Park KJ, Bin A, Brod FPR. Drying of pear with and without osmotic dehydration. J food Eng. 2003; (56):97-103.
- 29. Pereira PAP, Souza VRD, Teixeira TR, Queiroz F, Borges SV, Carneiro JD. Rheological behavior of functional sugar-free guava preserves: Effect of the addition of salts. Food Hydrocolloids. 2013; 31:404-412.
- Rosario MJG. Formulation of ready to drink blends from fruits and vegetable juices. J of Philippines Univ. Los Banos, College, Laguna (Philippines), 1996, 99.
- 31. Sandi D, Jose BP, Antonio CG, June FM, Marco TC, Patricia BL. Hunter color dimensions, sugar contents and volatile compounds in pasteurized yellow passion fruit juice during storage. 2004; 47(2):233-245.
- 32. Salvador H, Maldonado G, Ana L, Montelongo M, Jacobo CM, Hernandez GH *et al.* Physicochemical, Nutritional, and Functional Characterization of Fruits Xoconostle (*Opuntiamatudae*) Pears from Central-Mexico Region. J Food science. 2010; 75(6):485-492.
- 33. Senser F, Sherz H, Munchen G. Tablas de composition de Alimentos, 1999, (2).
- 34. Shakir I, Hussain I, Zeb A, Durrani Y. Sensory Evaluation and Microbial Analysis of Apple and Pear mixed fruit jam prepared from varieties grown in Azad Jammu Kashmir. World J. Dairy and Food Scie. 2009; 4(2):201-204.
- 35. Spiller GA. Dietary Fiber in prevention and treatment of disease. CRC Handbook of Dietary Fiber in Human Nutrition, 2001, 363-431.
- Shew CW, Salomon D, Simon JL, Sreeualson T, Freese E. Inhibitory compounds on bacteria and mammalian ceff. Antimicrob Agents Chemoth. 1975; 7:349-350.
- 37. USDA. National Nutrient Database for Standard Reference, Release (2009).

http://www.bestveganguide.com/pear-nutrition.html

- 38. Vadivel V, Janardhanam K. Plant foods for Human Nutrition. J Pears free diet. 2005; (60):69-75.
- Vanderslice JK, Higgs DJ, Hayes JM, Block G. Ascorbic acid and dehydroascorbic acid content of food. J. Food Composition Analysis. 1990; 3:105-118.